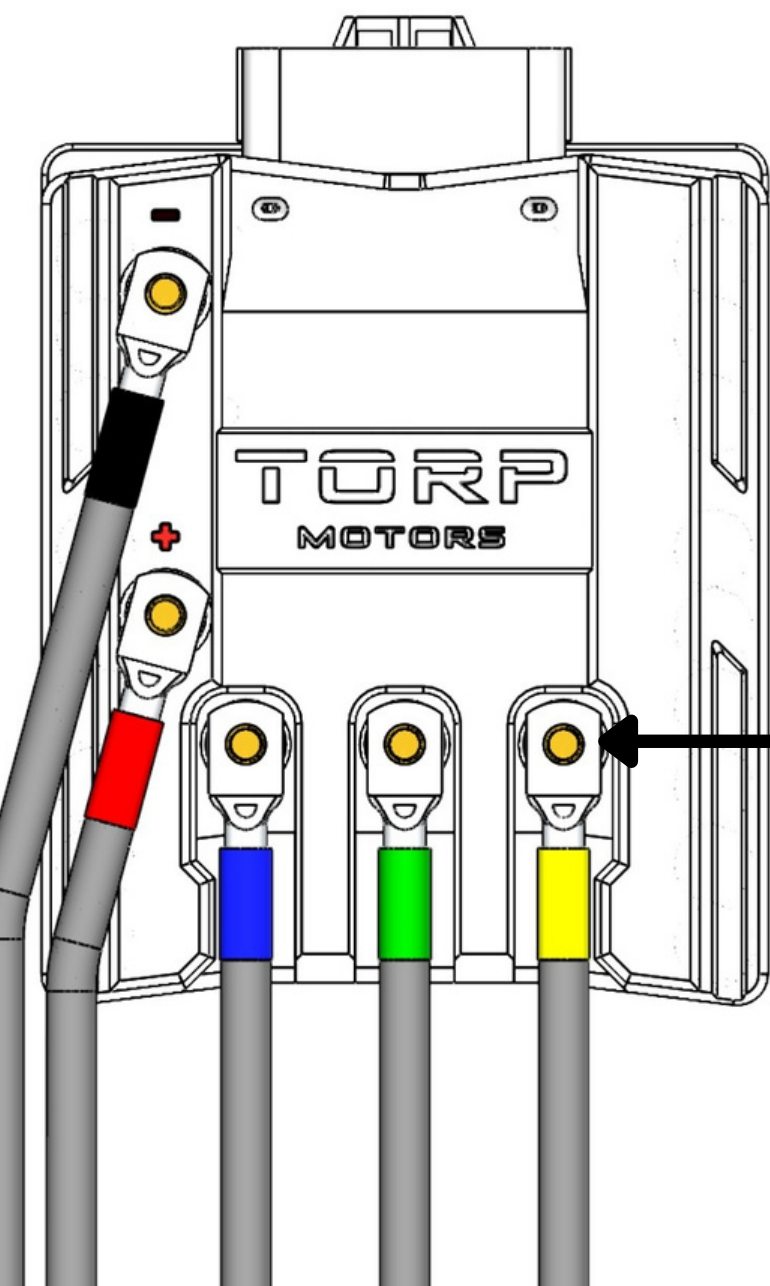


QUICK START GUIDE

Make sure you follow these instructions for a quick start with the TC1000A72V for SurRon LightBee/Segway X260 and Torp motor TM25

Connect the wires as shown below! Use only screws and tools included in the box. The Product must be used in combination with the **stock circuit breaker at all times! In case of incorrect installation, you will lose the Warranty and cause serious damage to the Product!**

TC1000 Controller is not an original SurRon/Segway part so you are using it at your own risk.



Power Wires **IMPORTANT**

Make sure to connect:

The **red battery wire** to the positive (+) electrode ●
The **black battery wire** to the negative (-) electrode ●

Phase Wires

Make sure to connect:

The **Blue motor wire** to the the letter B ●
The **Green motor wire** to the the letter G ●
The **Yellow motor wire** to the letter Y ●

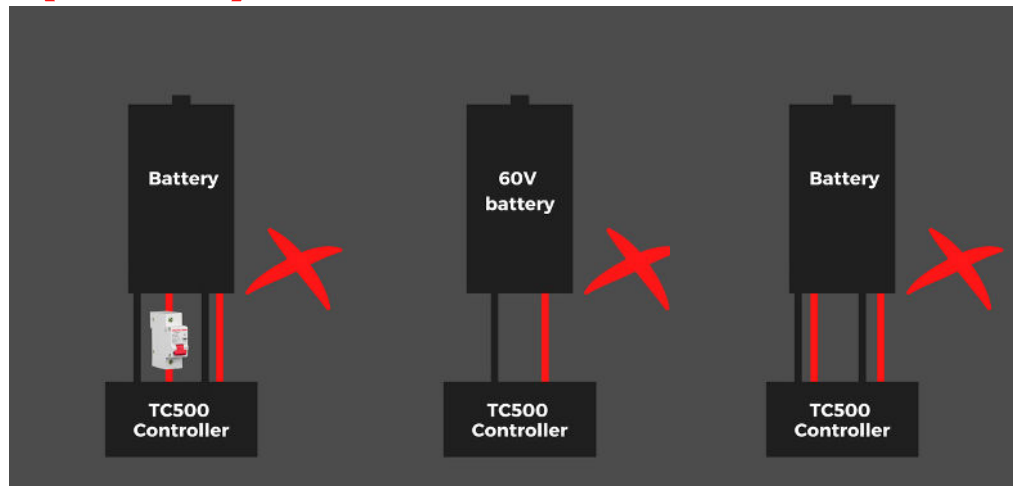
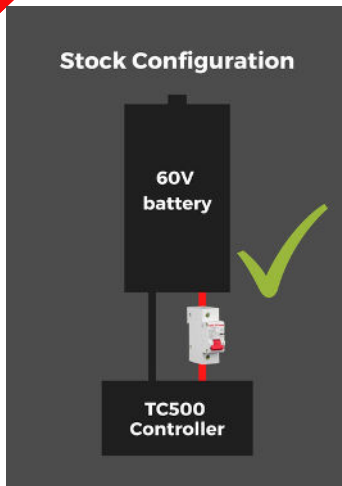
M6 screws
with Washers

Max Torque 4.5 Nm

Use only tools included with the controller! Any damage caused by torque higher than 4.5 Nm and tools that are not part of the original package is not covered by warranty!

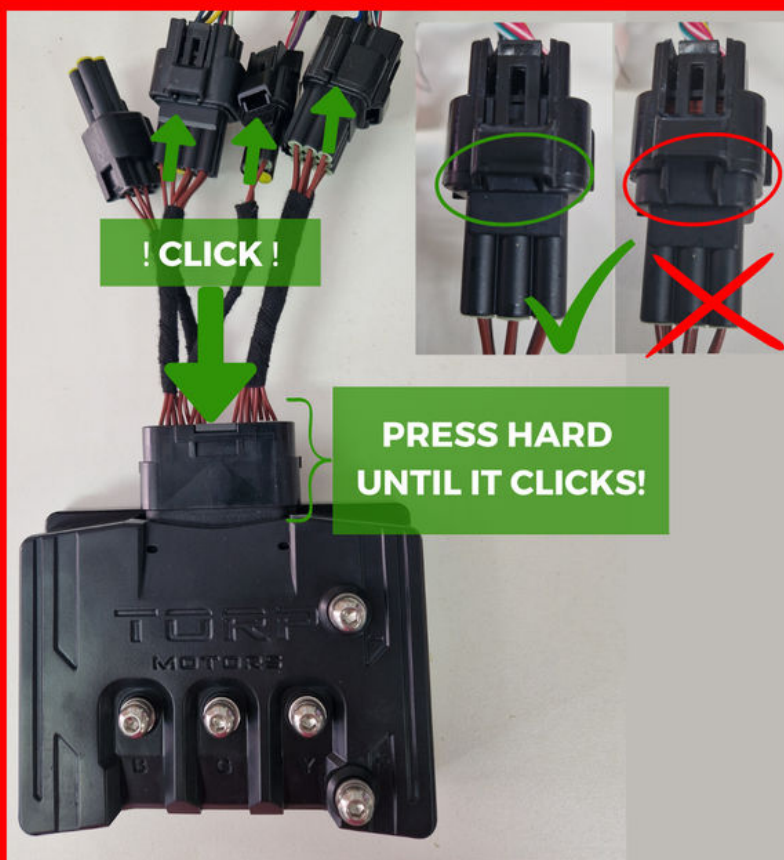
For additional help contact us at support@torp.hr

ALWAYS USE A CIRCUIT BREAKER (FUSE) WITH TC500!



The TC500 controller must always be used with a stock SurRon/Segway circuit breaker (fuse)!
Not using the circuit breaker with the TC500 controller is dangerous and can cause serious damage!

CONNECTING THE WIRING.



VERY IMPORTANT!

When pressed together, all connectors **must** make a **clicking sound!**

Especially, make sure that the **main the connector is pressed hard and clicks when pressed!**

When connectors are not properly pressed together, dirt and moisture can enter them, causing the controller irreparable damage!

Improper installation may void your warranty.

Follow the instructions carefully to maintain coverage.

Modifying a stock electric vehicle can make it non-compliant with local road safety regulations.

It's crucial to consult experts or authorities before any modifications to ensure road legality.

For additional help contact us at support@torp.hr